

# Project Guide

## Spring Owls

Glass Cutting: **Pattern Cutting**  
 Firings: **Contour Fuse + Slump**

Please see  
 System96.com for the  
 Cutting Guide



Whimsical and bright, this little dish is perfect for some fusing fun at any time of the year. The Clear area in the center gives the appearance of depth as the bird shapes sink into it.



- Gather your glass selection. (See Materials Used.)
- Set the 6-in. x 6-in. Clear in the center of an 8-in. x 8-in. 200SF White Base leaving 1-inch gap all around for border.
- Trace and cut body shapes of birds. (Short Owl = Pastel Green, Tall Owl = Lemongrass.)



Using the Cutting Guide on page 2, trace & cut four White circles for eyes. Trace & cut eyebrows and wings for each bird (Short bird = Turquoise Green, Tall bird = Amazon Green). Nip beaks from a small piece of Orange Opal.



Optional Tip: to keep the eyebrows and wings from sagging where they extend past the the Owl's body, we recommend that you give them "invisible support." To do this, trace and cut the Clear Support Pieces as shown on the Cutting Guide. When all the Clear pieces are cut and in place, add the eyebrows and wings back on top of them.



Create a border. We used 1-in. x 3/8-in. strips of all the project colors plus a stacked square in each corner, but you can create any type of border you choose. The 1-inch channel around the perimeter gives you a perfect space to add some color and design as you build up its second layer.



Add Black Pebble™ eye centers, Orange Noodle feet, and the tail feather details. Have fun, this is where you create the personality of your birds!

Contour fuse using the suggested schedule. Slump in a shallow square mold such as BI's SM9503.

### Firing Schedule Used

Seg.	Ramp (°F per Hour)	Goal Temp (° F)	Hold (Minutes)
1	250	250	30
2	250	1050	60
3	250	1250	20
4	250	1350	20
5	300	1400	10
6	9999	950	60
7	200	800	10
8	300	100	0

### Materials Used

PAPYROS® Kiln Shelf Paper

System 96 Glass:

- 8-in. x 8-in. 200SF White Base
- 6-in. x 6-in. Clear Base
- 222-72SF Pastel Green
- 226-74SF Amazon Green
- 226-72SF Lemongrass
- 223-72SF Turquoise Green
- 200SF White
- 100SFS Clear
- 60-2702-96 Orange Opal
- N-2702-96-5 Orange Opal Noodles
- X-PEB-1009SF Black Pebbles™